

Drill On Assembly To Match Mating Part!!!

Rev-A Installation with Univair Stamped Ribs

- Follow the installation instructions on front side, with the following exceptions-
- 1- Move number 4 rib to the number 5 rib location. On Right wing the vertical attachments must be trimmed to provide clearance for brace wire clevises. See Supplement 1, pages 1&2.
 - 2- Install additional rib attachment screw as per Supplement 1, page 3. Drill #40 and use std rib attachment screw.
 - 3- Install additional tank bay rib at number 4 rib location.
 - 4- Lengthen "relief area" to provide adequate clearance at fuel take-off fittings as per Supplement 1, page 3.
 - 5- Upon completion check for adequate tank clearances, and adjust as necessary. Tighten tank straps as per Fig.5.

